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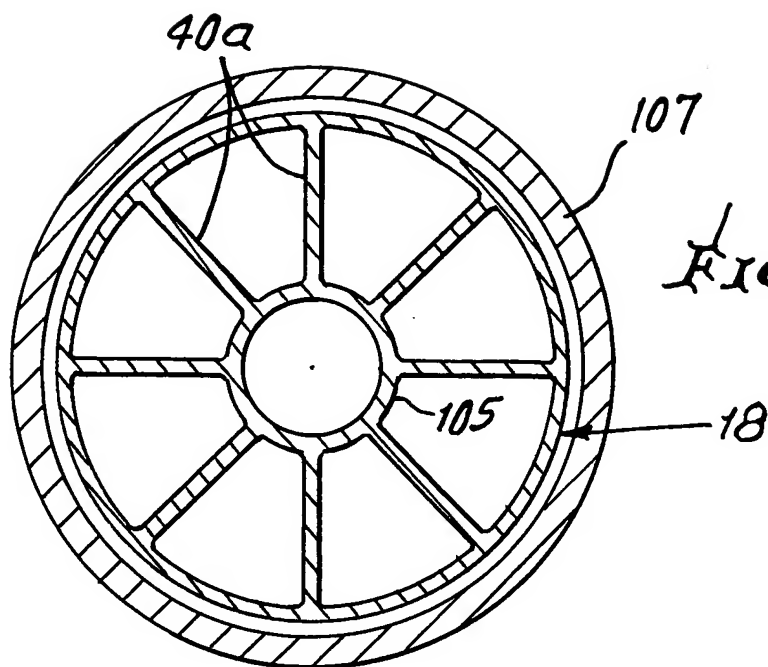


FIG. 1a.

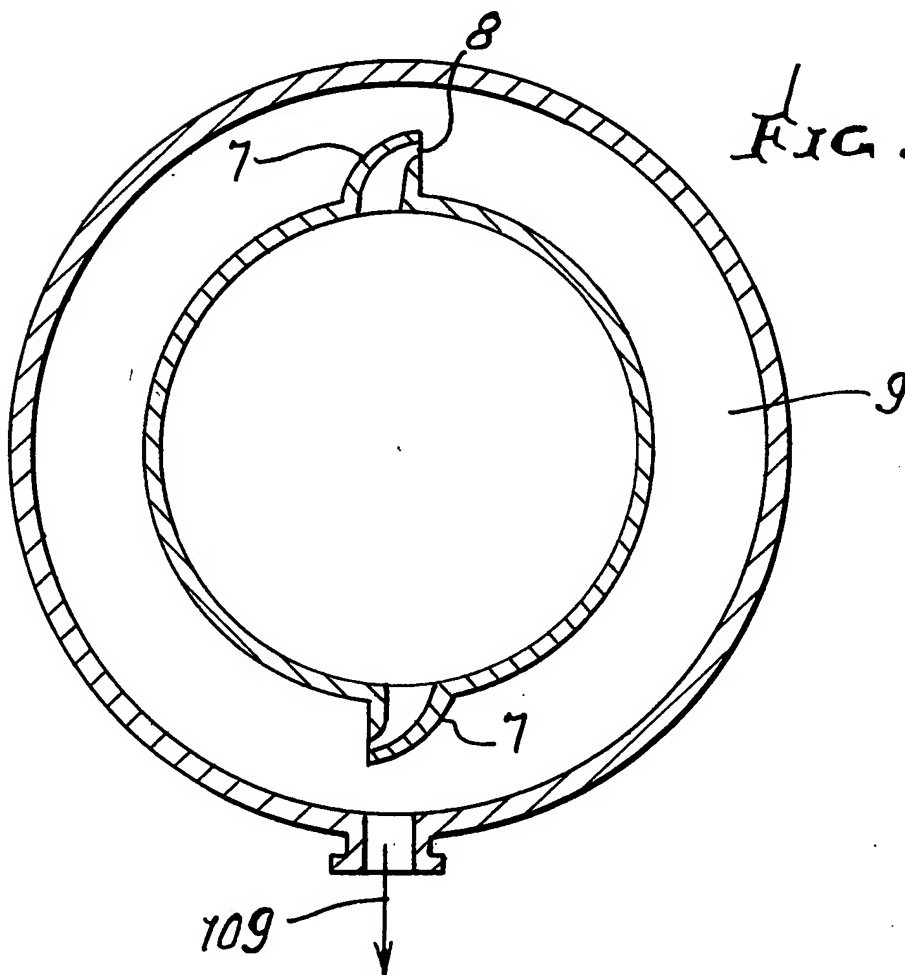


FIG. 1b.



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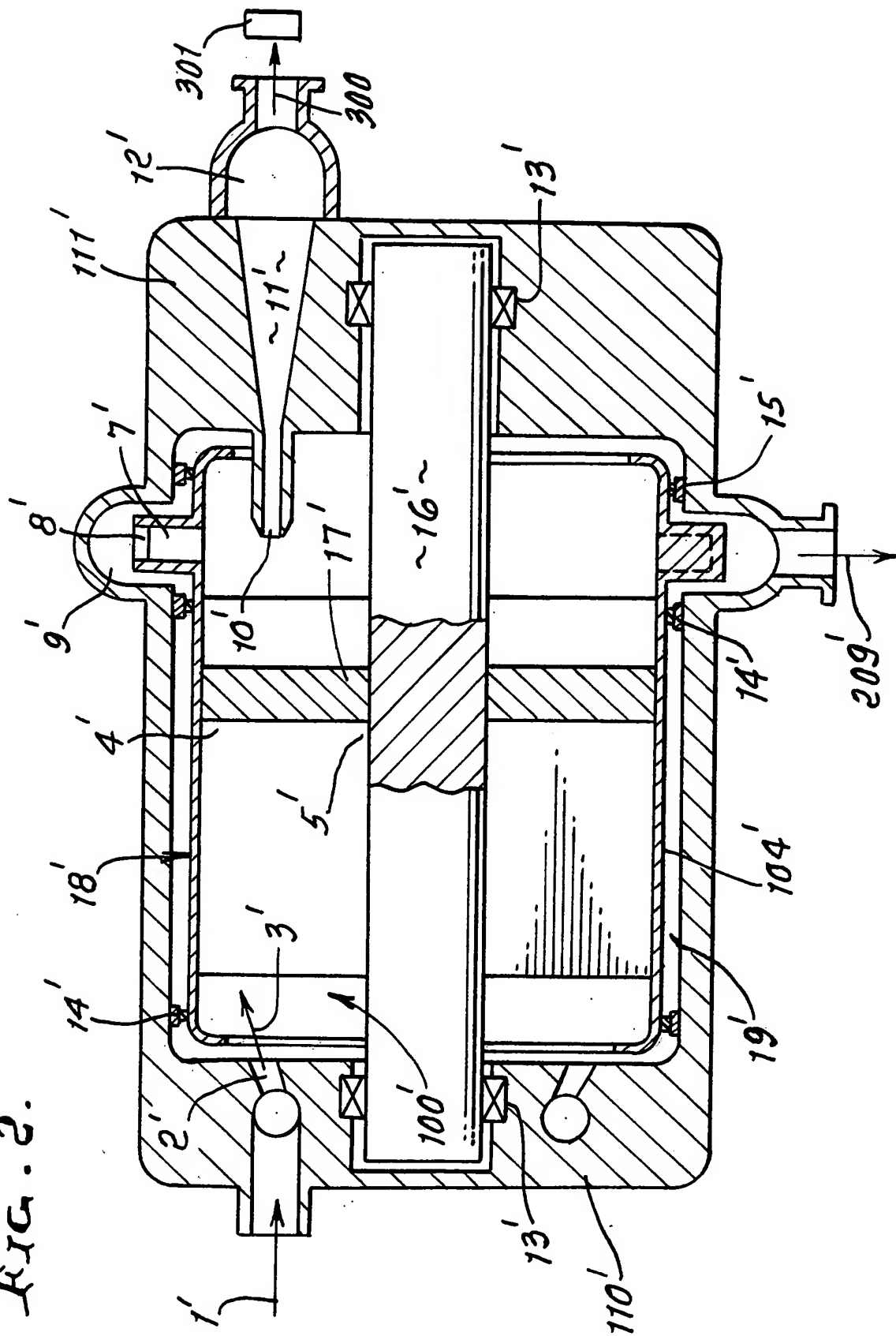
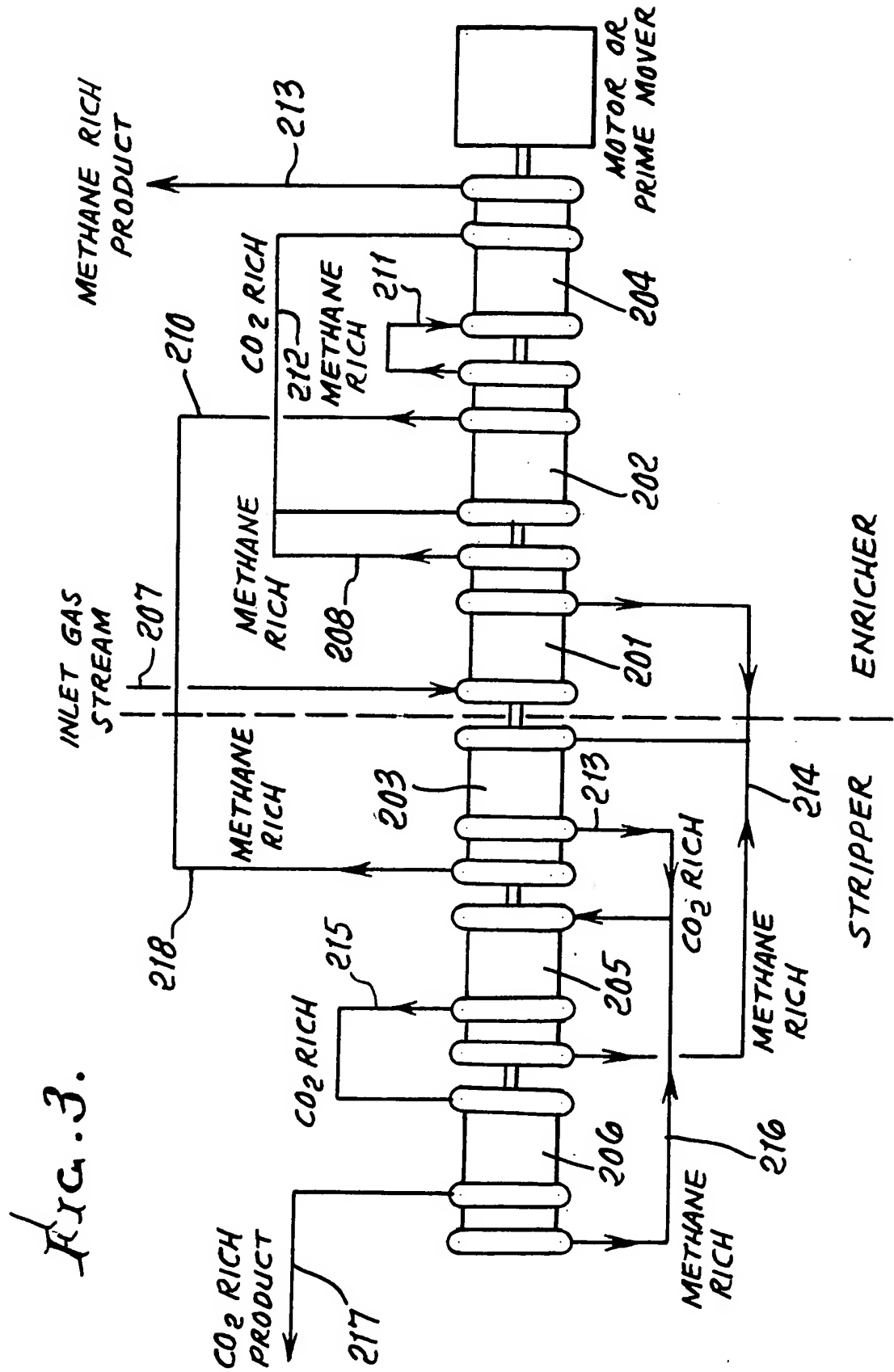


FIG. 2.



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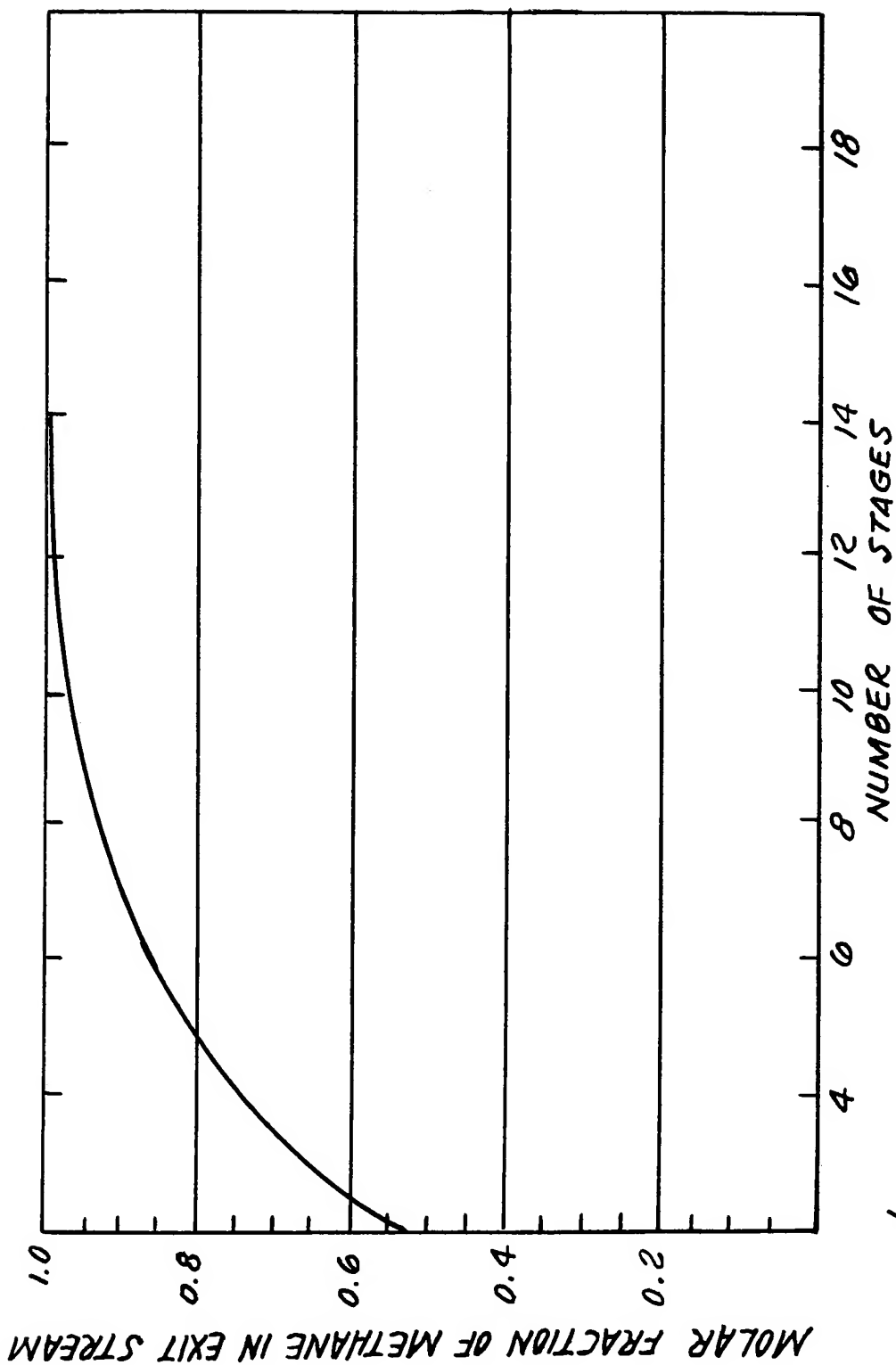
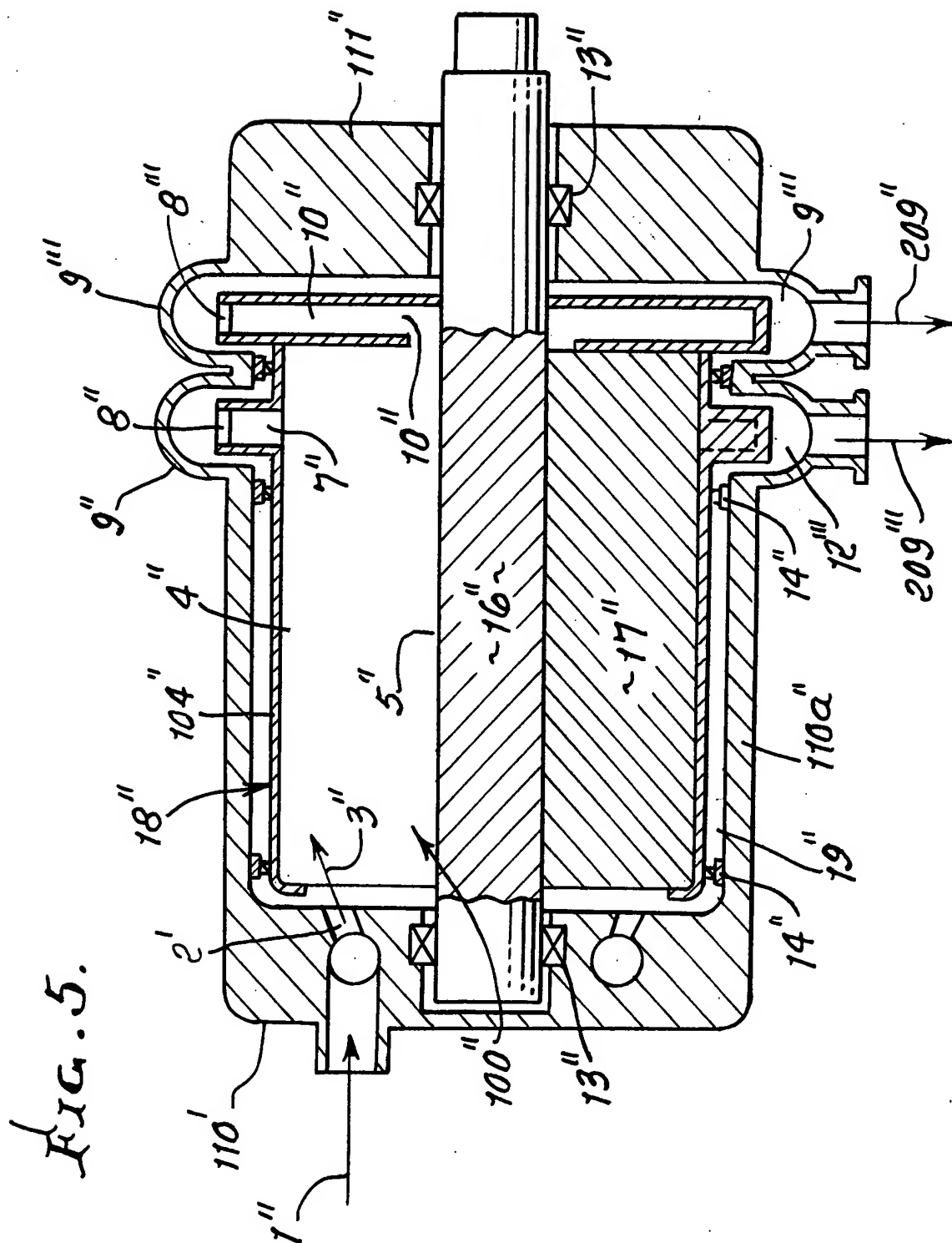


FIG. 9. FINAL CONCENTRATION OF METHANE VS. NUMBER OF CASCADE STAGES FOR AN INITIAL METHANE CONCENTRATION OF 0.3



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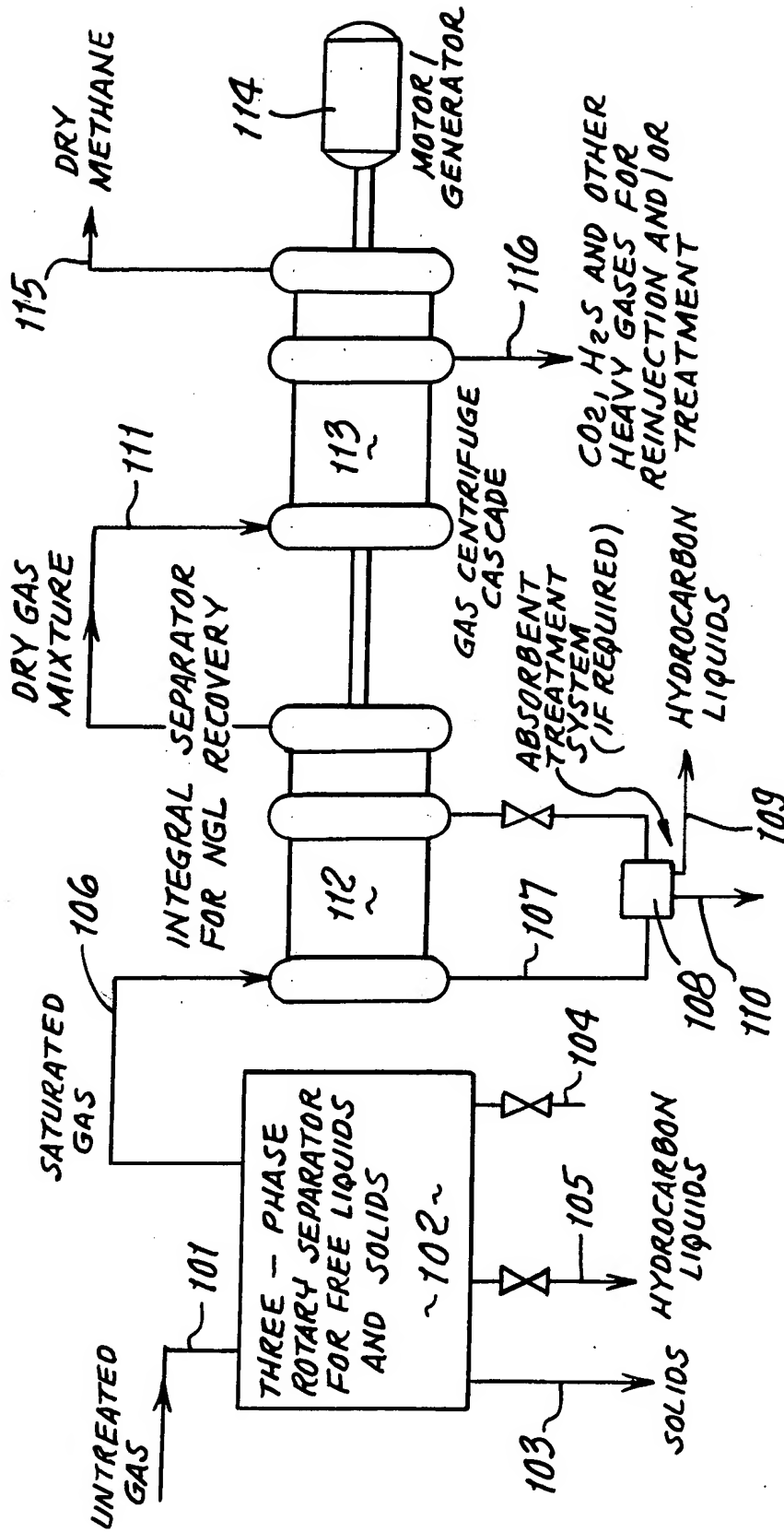


FIG. 6.  
 CENTRIFUGAL GAS PROCESSING SYSTEM